

Garant

Steel boring bar A.. SCLCL 95°, for indexable inserts CC., right-hand, Shank Ø / insert size: 25/12mm


Order data

Order number	260032 25/12
GTIN	4045197652270
Item class	21T

Technical description

suitable indexable insert	CC.. 1204..
Minimum pre-drill Ø D_{min}	30 mm
Centre offset L_3	17 mm
ISO code toolholder	A25R SCLCR/L12
Pack of insert screws	269028 9
Insert size	12 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	95 degrees
Shank Ø D_s	25 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 20	269028 20
Set of insert screws Type 9	269028 9
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20